



Dart Aerospace Ltd.
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DTSP10002
Job Sheet 191514



Part No: DTSP10002

Job Qty: 10 pcs

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DTSP10002 Rev.A IPP Rev. A 19.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S163648



Part: DTSP10002

Job No: 191514

Serial No/Batch: S163648

Revision: A

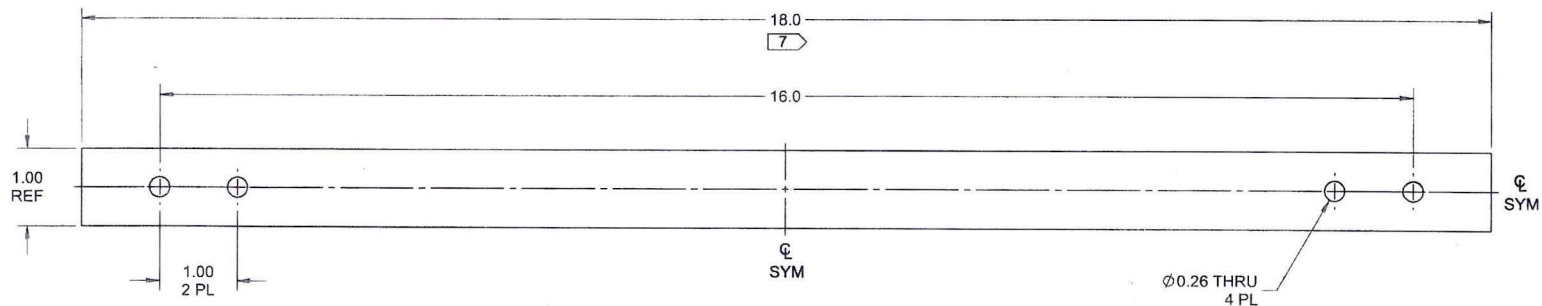
Inspector:

Exp Date:

Instructions:

Date: 03/19/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - 1	10 pcs	3/29/19	3/29/19	0.00	2.00	Small Fab - 1	X-LOAD-1	AP 2019/03/13 Michel
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	3/29/19	3/29/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS
							QC 5 - 9	MAR 19 2019	40
							QC 5 - 50		9-89
120	Packaging 3-1 - Stock - B4B	10 pcs	3/29/19	3/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
							Packaging 3 - 6 - B4B		9-89
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	10 pcs	3/29/19	3/29/19	0.00	0.00	QC 21 - FG - 21		DAS
							QC 21 - FG - 70		21
							QC 21 - SA - 53		9-89
Part Op Descriptions: 100 - Manufacture as per DWG.									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
87975K55	Nylon Fabric Strip, Black, 1" Wide x 75 Feet Long, 0.02" Thick	15 ft (1.5 ea)	100-Small Fab - 1	5152103					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	87975K55	15	65	0					
Part Specifications									
Specifications could not be found.									



FLAT PATTERN

DTSP10002 HANDLE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

191514 MWS
1903-04

NOTES:

- 1) MATERIAL: McMaster#87975K55 OR EQUIV. (BLACK NYLON FABRIC STRIP 1" WD. X 0.02" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) HEAT CUT ENDS TO PREVENT FRAYING

A	NEW ISSUE	19-616	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT	TOOL PART #	REV. A
CHECKED	MBB	DTSP10002	SHEET 1 OF 1
MFG. APPR.	DP	TITLE	SCALE
APPROVED	VP	HANDLE	NTS
DATE	3/1/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					